# Robot Control: Force Control, Hybrid Motion-Force Control, Impedance Control

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## Robot Control

- Convert task specifications to force and torques at the actuators
- Types
  - Motion control
  - Force control
  - Hybrid motion-force control
  - Impedance control
- Feedback control
  - Use sensors for position, velocity and force
  - Compare with the desired behavior to compute the control signals

## Control System Overview

• A simplified system



- When the task is to apply forces and torques to the environment
- The manipulator dynamics with applied wrench

- The Robot moves slowly (or not at all) during a force control task
  - Ignore the acceleration and the velocity terms

$$g(\theta) + J^{\mathrm{T}}(\theta)\mathcal{F}_{\mathrm{tip}} = \tau$$

• Without direct measurements of the force-torque at the robot endeffector, by using joint-angle feedback

The force-control law 
$$\tau = \tilde{g}(\theta) + J^{\mathrm{T}}(\theta)\mathcal{F}_d$$

A model of the gravitational torques

Desired wrench

• Use a six-axis force-torque sensor between the arm and the end-effector to measure the end-effector wrench  $\mathcal{F}_{\rm tip}$ 



• A PI force controller with a feedforward term and gravity compensation

$$\tau = \tilde{g}(\theta) + J^{\mathrm{T}}(\theta) \left( \mathcal{F}_d + K_{fp} \mathcal{F}_e + K_{fi} \int \mathcal{F}_e(\mathbf{t}) d\mathbf{t} \right)$$

$$\mathcal{F}_e = \mathcal{F}_d - \mathcal{F}_{\mathrm{tip}}$$

Adding velocity damping

$$\tau = \tilde{g}(\theta) + J^{\mathrm{T}}(\theta) \left( \mathcal{F}_{d} + K_{fp} \mathcal{F}_{e} + K_{fi} \int \mathcal{F}_{e}(\mathbf{t}) d\mathbf{t} - K_{\mathrm{damp}} \mathcal{V} \right)$$

# Hybrid Motion-Force Control

- Generating controlled forces and motions jointly
- Example: a robot erasing a frictionless chalkboard



• Configuration of the eraser  $X(t) \in SE(3)$ 

body-frame twist  $\mathcal{V}_b = (\omega_x, \omega_y, \omega_z, v_x, v_y, v_z)$ body-frame wrench  $\mathcal{F}_b = (m_x, m_y, m_z, f_x, f_y, f_z)$ 

To maintain contact with the board

 $\omega_y$ 

 $v_z$ 

$$\omega_x = 0,$$

$$= 0, \qquad m_z = f_x = f_y =$$
$$= 0.$$

0

## Hybrid Motion-Force Control

• Example: a robot erasing a frictionless chalkboard



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# A Hybrid Motion-Force Controller

• Express k nature constraints on the velocity in the task space as the Pfaffian constraints

$$A(\theta)\mathcal{V} = 0$$
$$A(\theta) \in \mathbb{R}^{k \times 6} \qquad \mathcal{V} \in \mathbb{R}^{6}$$

• Task-space dynamics of the robot

$$\mathcal{F} = \Lambda(\theta)\dot{\mathcal{V}} + \eta(\theta,\mathcal{V})$$

• Constrained dynamics

$$\mathcal{F} = \Lambda(\theta)\dot{\mathcal{V}} + \eta(\theta, \mathcal{V}) + \underbrace{A^{\mathrm{T}}(\theta)\lambda}_{\mathcal{F}_{\mathrm{tip}}}$$

Lagrange multipliers

$$\lambda \in \mathbb{R}^k$$

# A Hybrid Motion-Force Controller

• The nature constraints should be satisfied at all times

$$A(\theta)\mathcal{V}=0$$

Take derivative  $A(\theta)\dot{\mathcal{V}}+\dot{A}(\theta)\mathcal{V}=0$ 

$$\mathcal{F} = \Lambda(\theta)\dot{\mathcal{V}} + \eta(\theta,\mathcal{V}) + \underbrace{A^{\mathrm{T}}(\theta)\lambda}_{\mathcal{F}_{\mathrm{tip}}}$$
$$(A\Lambda^{-1}A^{\mathrm{T}})^{-1}(A\Lambda^{-1}(\mathcal{F} - n) - A\dot{\mathcal{V}}) \quad \mathcal{F}_{\mathrm{tip}} = A$$

$$\lambda = (A\Lambda^{-1}A^{T})^{-1}(A\Lambda^{-1}(\mathcal{F} - \eta) - A\mathcal{V}) \qquad \mathcal{F}_{tip} = A^{T}(\theta)\lambda$$

Constrained dynamics

$$P(\theta)\mathcal{F} = P(\theta)(\Lambda(\theta)\dot{\mathcal{V}} + \eta(\theta, \mathcal{V}))$$

$$P = I - A^{\mathrm{T}} (A \Lambda^{-1} A^{\mathrm{T}})^{-1} A \Lambda^{-1}$$

Rank n – k, move the end-effector tangent to the constraints

#### A Hybrid Motion-Force Controller

$$\tau = J_{b}^{\mathrm{T}}(\theta) \left( \underbrace{P(\theta) \left( \tilde{\Lambda}(\theta) \left( \frac{d}{dt} ([\mathrm{Ad}_{X^{-1}X_{d}}] \mathcal{V}_{d}) + K_{p}X_{e} + K_{i} \int X_{e}(\mathbf{t})d\mathbf{t} + K_{d}\mathcal{V}_{e} \right) \right)}_{\text{motion control}} + \underbrace{(I - P(\theta)) \left( \mathcal{F}_{d} + K_{fp}\mathcal{F}_{e} + K_{fi} \int \mathcal{F}_{e}(\mathbf{t})d\mathbf{t} \right)}_{\text{force control}} + \underbrace{\tilde{\eta}(\theta, \mathcal{V}_{b})}_{\text{Coriolis and gravity}} \right).$$
(11.61)  
$$P = I - A^{\mathrm{T}} (A\Lambda^{-1}A^{\mathrm{T}})^{-1} A\Lambda^{-1}$$

- Robot impedance characterizes the change in endpoint motion as a function of disturbance forces.
- Ideal motion control
  - High impedance, little change in motion due to force disturbances
- Ideal force control
  - Low impedance, little change in force due to motion disturbances

- Impedance control is an approach to dynamic control relating force and position
- The robot end-effector is asked to render particular mass, spring, and damper properties

• The dynamics for a one dof robot rendering an impedance



High impedance: b or k is large

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• Goal: implement the task-space behavior

$$M\ddot{x} + B\dot{x} + Kx = f_{\text{ext}}$$

 $x \in \mathbb{R}^n$  Task-space configuration in a minimum set of coordinates

 $M,B, \mathrm{and}\ K$  Positive-definite virtual mass, damping, and stiffness matrices

 $f_{\mathrm{ext}}$  Force applied to the robot

$$M\ddot{x} + B\dot{x} + Kx = f_{\text{ext}}$$

- Impedance controlled
  - The robot senses the endpoint motion  $\,x(t)\,$
  - Commands joint torques and forces to create  $-f_{
    m ext}$
  - Displays the force to the user
- Admittance controlled
  - The robot senses  $\,f_{
    m ext}$
  - Controls its motion in response

- Impedance-Control Algorithm  $M\ddot{x} + B\dot{x} + Kx = f_{\text{ext}}$  $\tau = J^{\text{T}}(\theta) \left( \underbrace{\tilde{\Lambda}(\theta)\ddot{x} + \tilde{\eta}(\theta, \dot{x})}_{\text{arm dynamics compensation}} - \underbrace{(M\ddot{x} + B\dot{x} + Kx)}_{f_{\text{ext}}} \right)$
- Admittance-Control Algorithm

$$\ddot{x}_d = M^{-1}(f_{\text{ext}} - B\dot{x} - Kx)$$

$$\dot{x} = J(\theta)\dot{\theta}$$

 $\ddot{\theta}_d = J^{\dagger}(\theta)(\ddot{x}_d - \dot{J}(\theta)\dot{\theta})$ 

Use inverse dynamics used to calculate the commanded joint forces and torques

## Summary

- Force control
- Hybrid motion-force control
- Impedance control

## Further Reading

• Chapter 11 in Kevin M. Lynch and Frank C. Park. Modern Robotics: Mechanics, Planning, and Control. 1st Edition, 2017.